

**In the claims:**

Claims 1 through 17 are pending. Please cancel claims 1 through 17 and add the following claims 18 through 32:

18. A machine for finishing automotive wheels comprising;  
a rotatable turret;  
a plurality of containers that are rotatably mounted on said turret and capable of selective rotation independent of said turret; and  
a plurality of removable cartridges insertable from the end into each of said containers for holding automotive wheels in said cartridges for selective reception of media about the wheels.
19. A machine as claimed in claim 18 wherein said turret has openings for receiving said cartridges for insertion into said containers.
20. A machine as claimed in claim 18 further comprising a plurality of two part supports for placement around said wheels that stably hold said automotive wheels in said cartridges for selective reception of said media about the surface that require finishing on the wheels.
21. A machine as claimed in claim 20 wherein said supports are cushioned about the surface that makes contact with said wheels.
22. A machine as claimed in claim 18 wherein said cartridges are generally cylindrical having a hexagonal cross section.
23. A machine as claimed in claim 22 wherein said containers are generally cylindrical.
24. A machine as claimed in claim 18 wherein said containers are barrel cages.
25. A method for making an automotive wheel comprising the steps of:

placing a wheel into one of a plurality of removable cartridges;  
inserting media in said cartridge to enable the media to contact said wheel;  
inserting said cartridge from the end of a container journaled on a turret wherein  
said container is capable of selective rotation independent of said turret; and  
rotating said turret to apply said media to finish the wheel.

26. The invention of claim 25 wherein said cartridges are generally cylindrical having a hexagonal cross section.

27. The invention of claim 25 wherein said fixture is a plurality of two-part cushioned supports for placement around said wheels.

28. The invention of claim 25 wherein said cartridges are end loaded into said barrel cages and stably held therein.

29. The invention of claim 25 wherein said cartridges are end loaded via a conveyor into the barrel cages and stably held therein.

30. The invention of claim 25 wherein said turrets have openings for receiving said cartridge into said cages.

31. The invention of claim 25 wherein said fixture comprises a two part support about each wheel that is capable of permitting selective reception of said media about the surface of the wheel that requires finishing.

32. A method for making an automotive wheel having the following steps

placing a wheel into one of a plurality of removable cartridges;  
inserting media in said cartridge to enable the media to contact said wheel;  
inserting said cartridge from an incline into the end of a cage rotatably mounted  
on a turret wherein said cage is capable of selective rotation independent of said turret; and

Appln. Serial No.: 10/770,080

rotating said turret to apply said media to finish the wheel.